## 10/509534 DT04 Rec'd PCT/PT0 2 4 SEP 2004

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22313-1450.

Rosalie A. Centeno, Secretary

In the Application of Ulrich Speer et al

Ser.No.:

Not Yet Known (Based on PCT/EP03/02957 filed March 21, 2003 and

German priority document 102 13 273.9 filed 25 March 2002)

For:

PRODUCTION OF DVD CARDS AND OTHER DISKS OF NON-CIRCULAR

SHAPE

Filed on:

September 24, 2004

Commissioner of Patents

Alexandria, Virginia 22313-1450

## PRELIMINARY AMENDMENT ACCOMPANYING PCT NATIONAL STAGE APPLICATION

Sir:

Prior to examination, please amend the above-identified National Stage PCT application as follows:

Amendments to the Specification begin on page 2 ofthis paper.

Amendments to the Claims are reflected in the listing of claims, which begins on page 4 of this paper.

Remarks begin on page 7 of this paper.